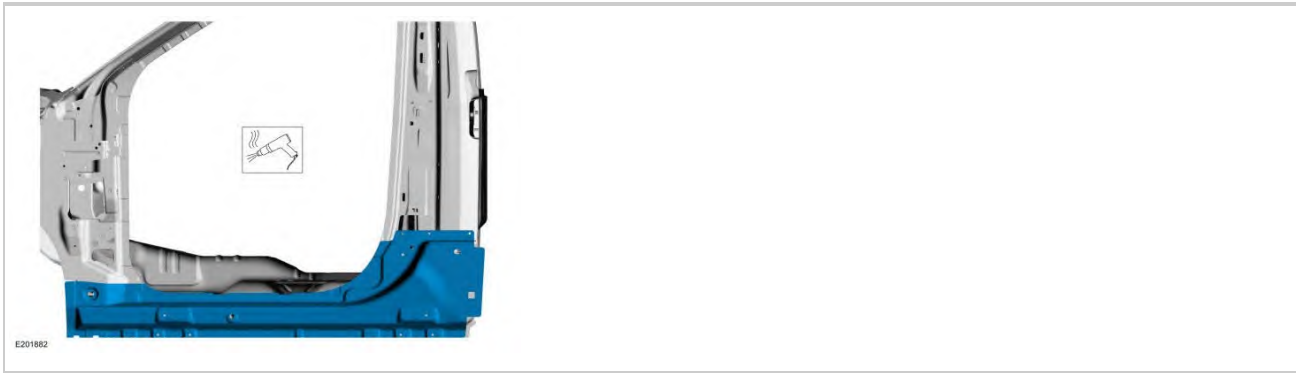




REMOVAL AND INSTALLATION > ROCKER PANEL - REGULAR CAB > INSTALLATION



NOTE: Body side sectioning is prohibited within 50 mm of door hinge, door striker and restraints anchoring points.



NOTE: SPR fasteners may not be placed directly over original SPR location. They must be placed adjacent to original location matching original quantity.



NOTE: Blind rivet or solid rivet fasteners may be used in place of SPR fasteners after enlarging holes to 6.5 mm.



NOTE: Specific technical details including, but not limited to, fastener and adhesive information is included in the Instruction Sheet for each service part (found in the service part packaging).

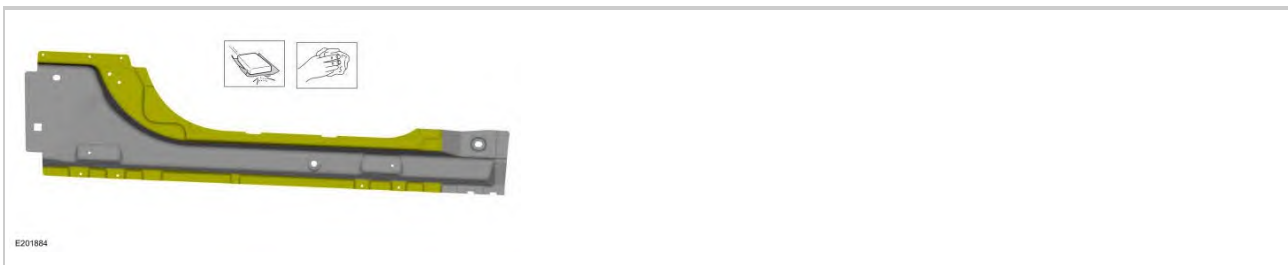
1.

Sand using 80 grit sand paper to remove old adhesive and clean.



2.

Sand using 80 grit sand paper to remove e-coat and clean.



3.

Apply adhesive.

Material

: Metal Bonding Adhesive / TA-1, 3M™ 08115, Fusor® 108B



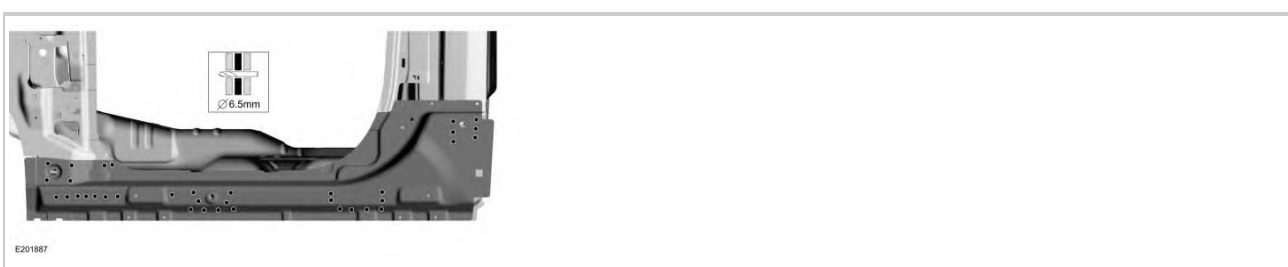
4.

Install the rocker panel and clamp in position. Use the General Equipment: Locking Pliers



5.

Drill 6.5 mm holes for blind rivet installation. Use the General Equipment: 6.5 mm Drill Bit



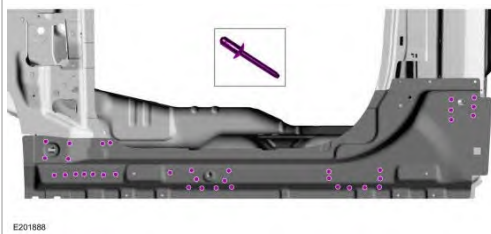
6.

 **NOTE:** SPR fasteners may not be placed directly over original SPR location. They must be placed adjacent to original location matching original quantity.

 **NOTE:** Blind rivet or solid rivet fasteners may be used in place of SPR fasteners after enlarging holes to 6.5 mm.

 **NOTE:** Specific technical details including, but not limited to, fastener and adhesive information is included in the Instruction Sheet for each service part (found in the service part packaging).

Install blind rivet fasteners. Refer to: Joining Techniques . Use the General Equipment: Blind Rivet Gun



7.

Drill 6.5 mm hole for blind rivet installation. Use the General Equipment: 6.5 mm Drill Bit



8.

 **NOTE:** SPR fasteners may not be placed directly over original SPR location. They must be placed adjacent to original location matching original quantity.

 **NOTE:** Blind rivet or solid rivet fasteners may be used in place of SPR fasteners after enlarging holes to 6.5 mm.

 **NOTE:** Specific technical details including, but not limited to, fastener and adhesive information is included in the Instruction Sheet for each service part (found in the service part packaging).

Install blind rivet fasteners. Refer to: Joining Techniques . Use the General Equipment: Blind Rivet Gun



9.

 **NOTE:** SPR fasteners may not be placed directly over original SPR location. They must be placed adjacent to original location matching original quantity.

 **NOTE:** Blind rivet or solid rivet fasteners may be used in place of SPR fasteners after enlarging holes to 6.5 mm.

 **NOTE:** Specific technical details including, but not limited to, fastener and adhesive information is included in the Instruction Sheet for each service part (found in the service part packaging).

Install fasteners. Refer to: Joining Techniques . Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer Use the General Equipment: Blind Rivet Gun



10.

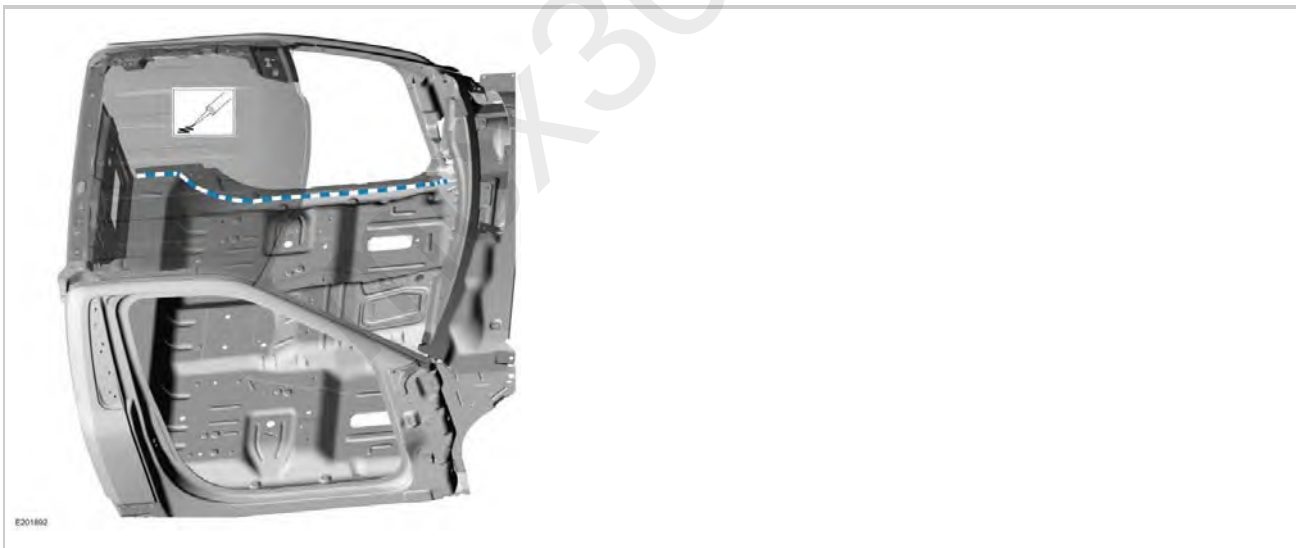
Install the C-pillar reinforcement. Refer to: C-Pillar Reinforcement .

11.

Sealing work: All areas must be sealed to production level.

Material

: Seam Sealer / TA-2-B



12.

Install the rocker panel reinforcement. Refer to: Rocker Panel Inner Reinforcement - Regular Cab .

13.

Install the safety belt and shoulder height adjuster. Refer to: Front Seatbelt Retractor and Pretensioner - Regular Cab . Refer to: Seatbelt Shoulder Height Adjuster - Regular Cab .

14.